



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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Canada

Tel (613) 632-5200

**D3411-3**

**Job Sheet 171934**



**Part No:** D3411-3

**Job Qty:** 50 ea

**Part Name:** Washer



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/9/18

**Job Tracking No:**

**Due Date:** 2/12/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV A IPP A 05.10.19 New issue KJ/EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |        |            |          | Setup hrs | Run hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 50 Ea  |            | 2/10/18  | 0.00      | 0.00    | Start Up Machining-2  |           | JB - 18-03-08 |
| 100   | Hardinge           | 50 pcs |            | 2/12/18  | 0.00      | 2.82    | Hardinge              |           | JB 18-03-08   |
| 120   | QC                 | 50 pcs |            | 2/12/18  | 0.00      | 0.00    | QC8                   |           | 18/03/13      |
| 130   | Packaging          | 50 pcs |            | 2/12/18  | 0.00      | 0.00    | Packaging3-1          |           | DAS 21        |
| 140   | QC21-SA            | 50 Ea  |            | 2/12/18  | 0.00      | 0.00    | QC21                  |           | MAR 13 2019   |

Part Op **100** - Turn as per Folio FA591 Rev: \_\_\_\_\_ & Dwg D3411 Rev: \_\_\_\_\_ Deburr & Tumble as per Dwg D3411 Rev: \_\_\_\_\_  
 Descriptions: **120** - QC8- Inspect parts - second check  
**130** - LOACTION : FP001  
**140** - QC21- Final Inspection - Work Order Release

### Job BOM

Job BOM records could not be found.

### Job Allocations

Job Allocations could not be found.

### Part Specifications

| Spec No | Description | Target/Tolerance               | Limits         | Type | Special Comments |
|---------|-------------|--------------------------------|----------------|------|------------------|
| 1       | Washer      | 0.875inches $\pm$ 0.010        | 0.885<br>0.865 |      |                  |
| 2       | Washer      | 0.203inches + 0.005<br>- 0.010 | 0.208<br>0.193 |      |                  |
| 3       | Washer      | 0.063inches $\pm$ 0.010        | 0.073<br>0.053 |      |                  |

Plex 2/9/18 11:30 AM Dart.Gagnon.Michelle



**Container No: S049057**



**Part: D3411-3**

**Job No: 171934**

**Serial No/Batch: S049057**

**Revision:**

**Inspector:**

**Dart Aerospace Ltd.**  
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Date: 03/06/16